

Date: Tuesday, 05/05/2009 1:08:58 PM
User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STANFDARD WEB
Job Number : 47740
Estimate Number : 13877
P.O. Number : Part Number : D38853
This Issue : 05/05/2009 S.O. No. : Drawing Number : D3885 PREL
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : MACHINED PARTS Drawing Revision : PREL B
Previous Run : Material :
Written By : Due Date : 22/05/2009 Qty: 2 Um: Each
Checked & Approved By : C209105105
Comment : Est Rev:A New Issue 09-04-23 JLM Verified By:EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

OUTSIDE SERV.30

OUTSIDE SERVICES-MACH



Comment: Sub-Contracting OUTSIDE SERVICES-MACH

Purchasing

Issue P/O: 8734

Machine as per Dwg D3885

Conformity sheet required

C209105105

(2)

2.0

D38821130

I Beam



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

I Beam D3882-1-130

BATCH: B47402 C209105105 (2)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

PRELIMINARY ISSUE C209105105 (2)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

C209105105 (2)
10.25 lbs.

5.0

D38853P

Web, Float



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Web, Std

15820



STAPLES

卷之六

7

1137800000

16291

Vol 72

Date: Tuesday, 05/05/2009 1:08:58 PM
User: Chantal Lavioie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STANFDARD WEB

Job Number: 47740

Part Number: D38853

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

MB 09-05-26 (2)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

2 Y 9-5-26

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock in Landing Gear

Location: SKID-tube cell

MB 09-05-26 (2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



STORE IN ENG'G SHED
ENG USE ONLY

MB 09-05-26

YMF
09-05-28

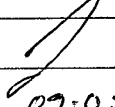
POSITIVE RECALL
EFFECTIVE 05.29 AUTH N
RELEASED ~~MB~~ DATE ~~09-05-26~~

DART AEROSPACE LTD	Work Order: 47740
Description: Plant Web	Part Number: 03885-3
Inspection Dwg: D3885 Rev: B	Page 1 of 1 1064

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
118.45	± 0.030	118.45	✓		tape/vern	
4.15	± 0.030	4.147	✓		vern	
10.04	± 0.030	10.038	✓		vern	
16.38	± 0.030	16.375	✓		tape/vern	
17.63	± 0.030	17.635	✓		tape/vern	
20.13	± 0.030	20.13	✓		tape/vern	
21.38	± 0.030	21.378	✓		tape/vern	
26.82	± 0.030	26.825	✓		tape/vern	
28.57	± 0.030	28.57	✓		tape/vern	
30.32	± 0.030	30.322	✓		tape/vern	
34.66	± 0.030	34.657	✓		tape/vern	
38.66	± 0.030	38.657	✓		tape/vern	
43.20	± 0.030	43.205	✓		tape/vern	
44.95	± 0.030	44.947	✓		tape/vern	
48.24	± 0.030	48.24	✓		tape/vern	
51.44	± 0.030	51.439	✓		tape/vern	
55.44	± 0.030	55.437	✓		tape/vern	
59.44	± 0.030	59.438	✓		tape/vern	
63.44	± 0.030	63.438	✓		tape/vern	
66.95	± 0.030	66.952	✓		tape/vern	
71.95	± 0.030	71.95	✓		tape/vern	
74.62	± 0.030	74.622	✓		tape/vern	
78.62	± 0.030	74.622	✓		tape/vern	

Measured by: 	Audited by: RGT	Prototype Approval:	N/A
Date: 09.05.25	Date: 09.05.25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

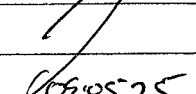
DART AEROSPACE LTD	Work Order: 47740
Description: Inlet Web	Part Number: D3885-3
Inspection Dwg: D3885 Rev: B	Page 4 of 1

2004

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
82.62	± 0.030	82.624	✓		tape/vern	
86.62	± 0.030	82.6225	✓		tape/vern	
89.95	± 0.030	89.9485	✓		tape/vern	
92.54	± 0.030	92.539	✓		tape/vern	
96.54	± 0.030	96.539	✓		tape/vern	
100.54	± 0.030	100.538	✓		tape/vern	
104.54	± 0.030	104.539	✓		tape/vern	
107.95	± 0.030	107.955	✓		tape/vern	
112.95	± 0.030	112.953	✓		tape/vern	
114.20	± 0.030	114.199	✓		tape/vern	
116.70	± 0.030	116.702	✓		tape/vern	
117.95	± 0.030	117.951	✓		tape/vern	
0.63	$\pm 0.008-0.001$	0.632	✓		vern	
1.00	$\pm 0.010-0.001$	1.001	✓		vern	
K-K: T-T	U-U: X-X					
3.358	$\pm 0.010-0.030$	3.348	✓		vern	
3.466	$\pm 0.010-0.030$	3.456	✓		vern	
0.32 typ	± 0.030	0.318	✓		vern	
0.080	± 0.010	0.087	✓		mic	
1.25 typ	± 0.030	1.258	✓		vern	
R0.13 typ	± 0.030	R0.125	✓		rad gauge	
L-L						
3.358	$\pm 0.010-0.030$	3.348	✓		vern	

Measured by:		Audited by:	RF	Prototype Approval:	N/A
Date:	09.05.25	Date:	09.05.25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD		Work Order:	47740
Description: <i>Flange Web</i>		Part Number:	03085-3
Inspection Dwg: D3885 Rev: B		Page 1 of 1	

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FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.428	+0.010 - 0.030	3.418	✓		vern	
0.080 typ	+ - 0.010	0.086	✓		mic	
1.37 typ	+ - 0.030	1.373	✓		vern	
0.32 typ	+ - 0.030	0.323	✓		vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge.	
M-M						
3.246	+0.010 - 0.030	3.236	✓		vern	
1.80 typ	+ - 0.030	1.805	✓		vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge.	
O-O : P-P						
3.026	+0.010 - 0.030	3.016	✓		vern	
2.00 typ	+ - 0.030	2.003	✓		vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge.	
Q-Q						
3.157	+0.010 - 0.030	3.147	✓		vern	
1.96 typ	+ - 0.030	1.964	✓		vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge.	
R-R						
3.238	+0.010 - 0.030	3.228	✓		vern	
1.82 typ	+ - 0.030	1.824	✓		vern	
R0.25 typ	+ - 0.030	R0.25	✓		rad gauge.	
S-S						
3.358	+0.010 - 0.030	3.348	✓		vern.	

Measured by:	<i>[Signature]</i>	Audited by:	<i>PH</i>	Prototype Approval:	N/A
Date:	09.05.25	Date:	09.05.25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

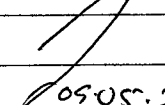

DART AEROSPACE LTD	Work Order: 47740
Description: Float Web	Part Number: D3885-3
Inspection Dwg: D3885 Rev: B	Page 1 of 1

4104

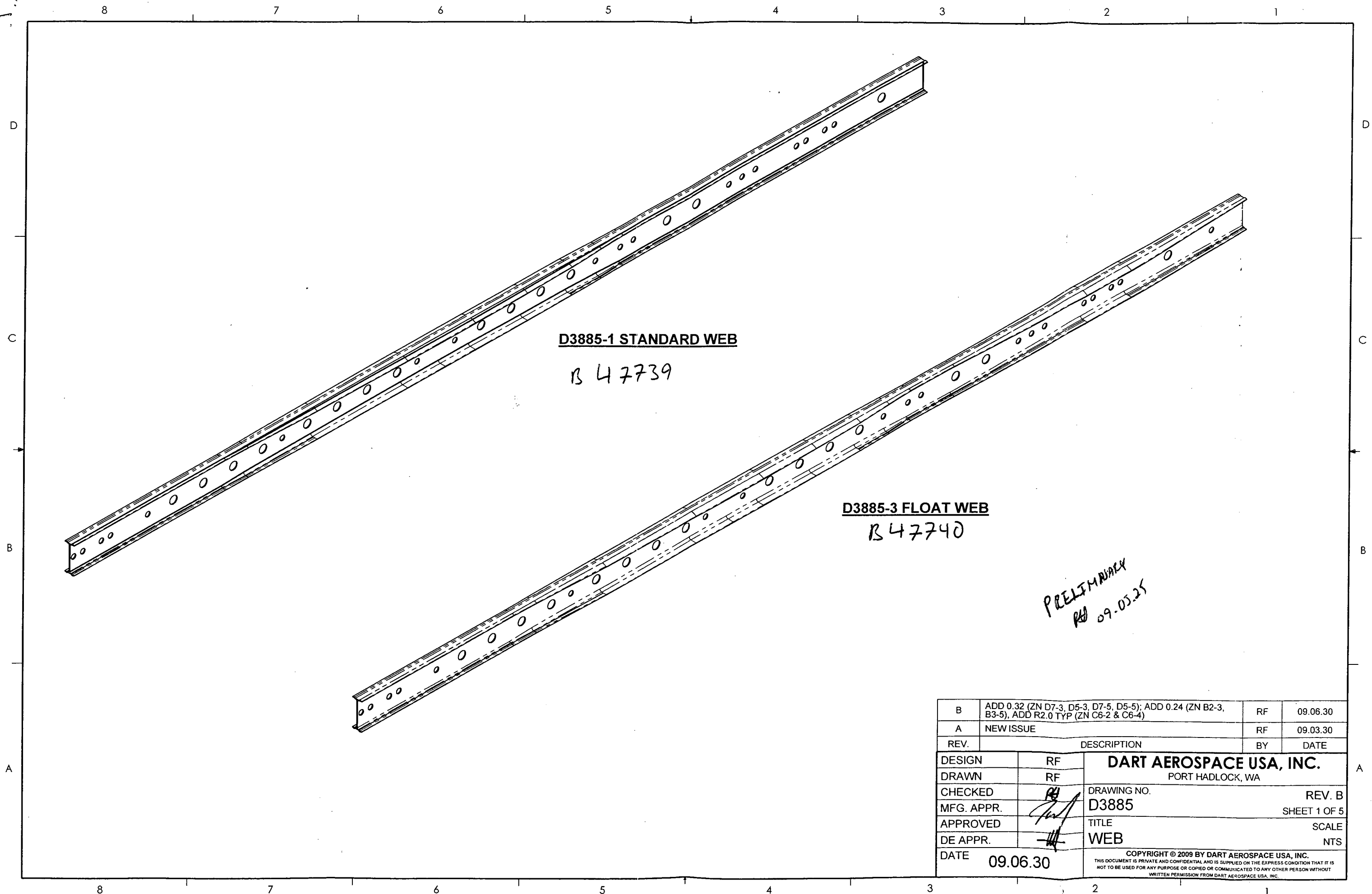
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

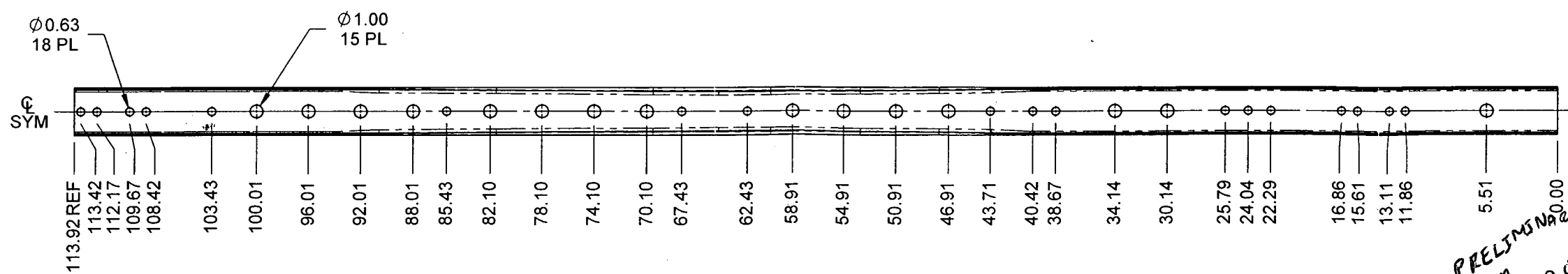
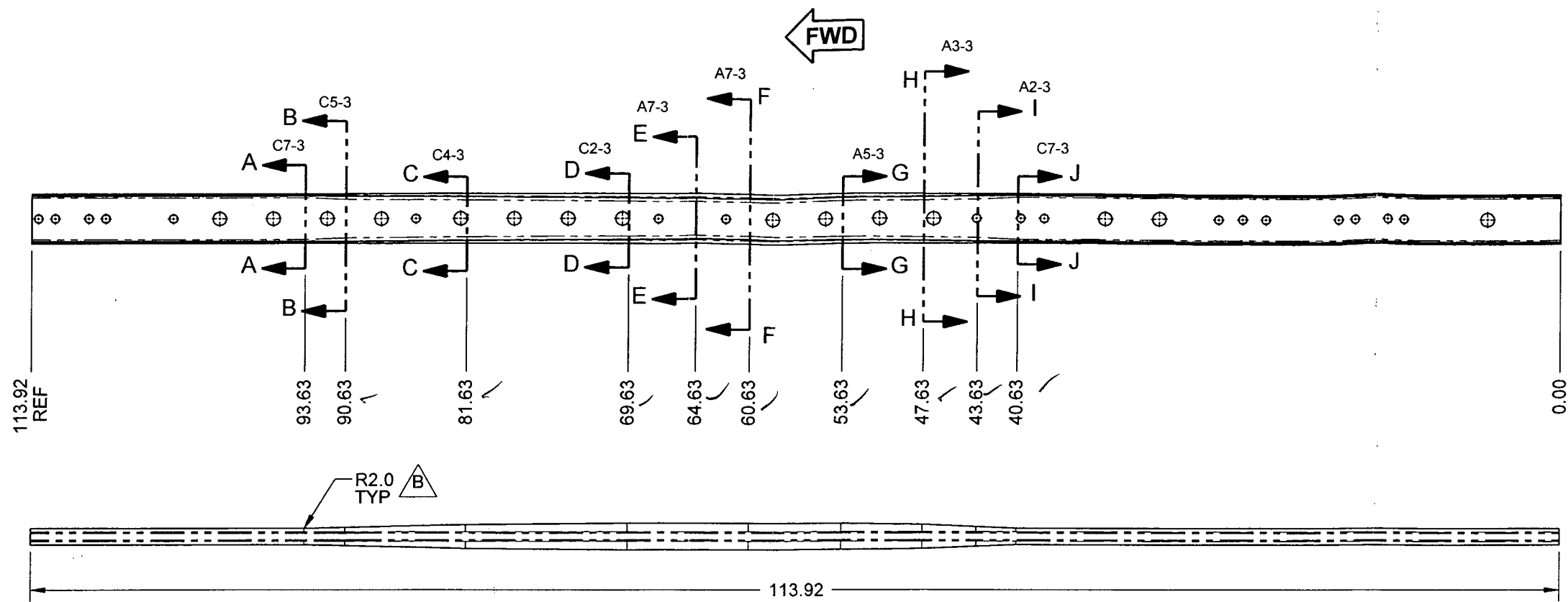
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.396	+0.010 - 0.030	3.386	✓		vern	
0.24	+ - 0.030	0.245	✓		vern	
1.48 tip	+ - 0.030	1.483	✓		vern	
R0.25 tip	+ - 0.030	R0.25	✓		rad gauge	
V-V & W-W						
3.071	+0.010 - 0.030	3.061	✓		vern	
2.00 tip	+ - 0.030	2.004	✓		vern	
R0.25 tip	+ - 0.030	R0.25	✓		rad gauge	
Sections						
15.88	± 0.030	15.875	✓		tape/vern	W-W
21.88	± 0.030	21.875	✓		tape/vern	V-V
39.38	± 0.030	39.378	✓		tape/vern	U-U
45.15	± 0.030	45.15	✓		tape/vern	T-T
48.15	± 0.030	48.148	✓		tape/vern	S-S
52.15	± 0.030	52.148	✓		tape/vern	R-R
58.16	± 0.030	58.155	✓		tape/vern	Q-Q
65.15	± 0.030	65.155	✓		tape/vern	P-P
69.15	± 0.030	69.155	✓		tape/vern	O-O
74.15	± 0.030	74.153	✓		tape/vern	N-N
86.15	± 0.030	86.155	✓		tape/vern	M-M
95.15	± 0.030	95.152	✓		tape/vern	L-L
98.15	± 0.030	98.15	✓		tape/vern	K-K

Measured by: 	Audited by: 	Prototype Approval:	N/A
Date: 09.05.25	Date: 09.05.25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	






B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5), ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



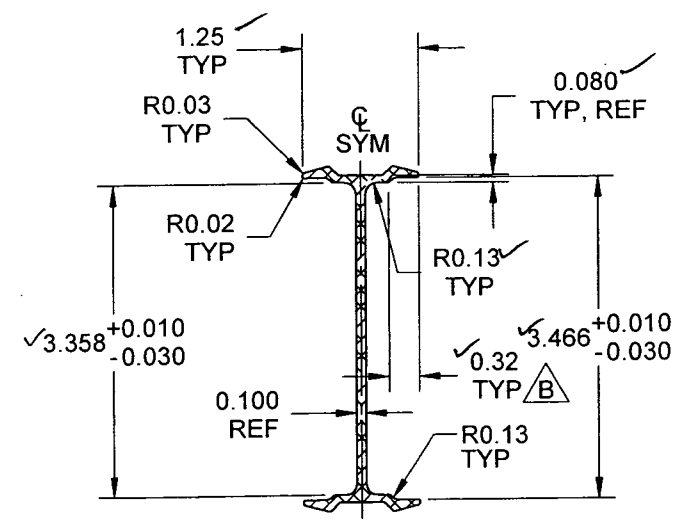
D3885-1 STANDARD WEB

D3885-1 NOTES:

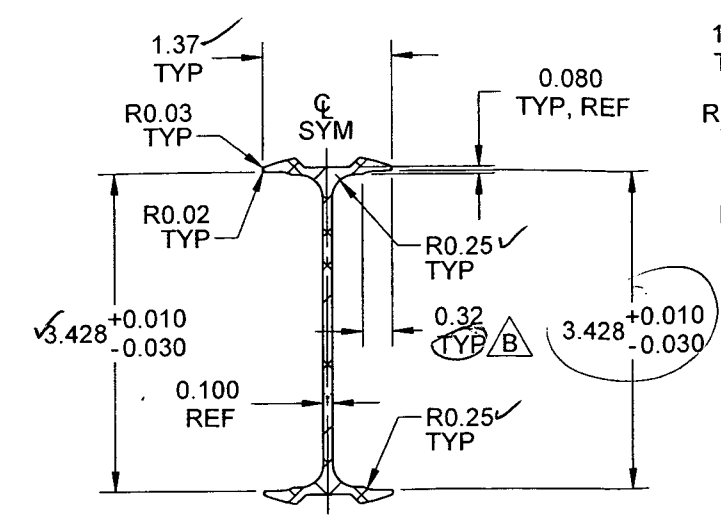
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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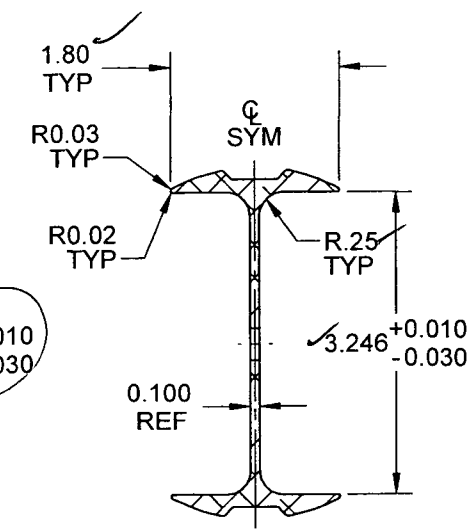
*PRELIMINARY
AD 09.05.25*



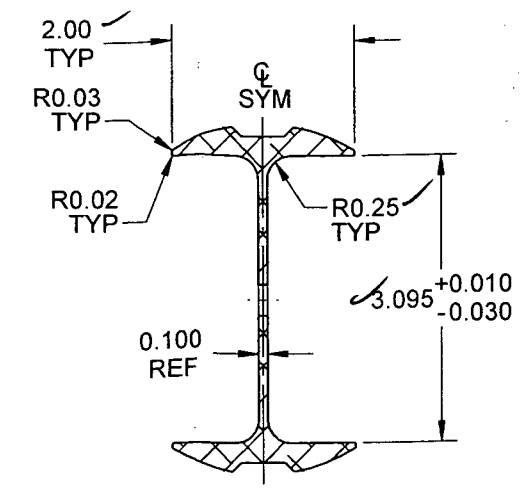
**SECTION A-A
& SECTION J-J** D6-2
SCALE 5X



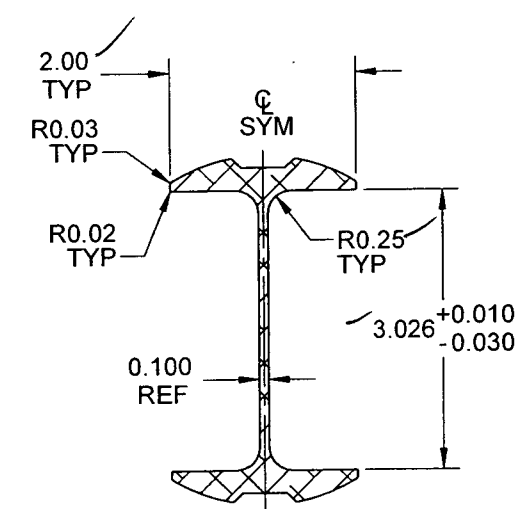
SECTION B-B D6-2
SCALE 5X



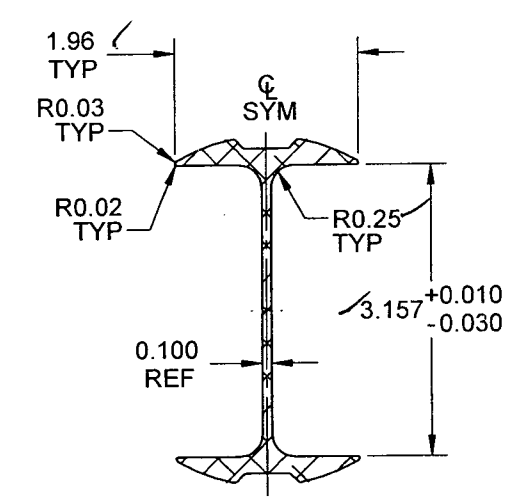
SECTION C-C D6-2
SCALE 5X



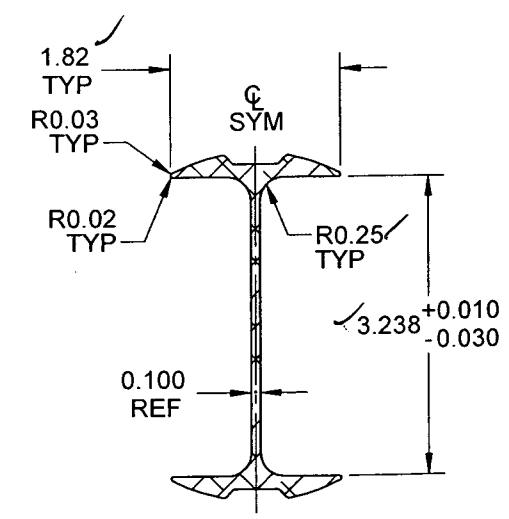
SECTION D-D D5-2
SCALE 5X



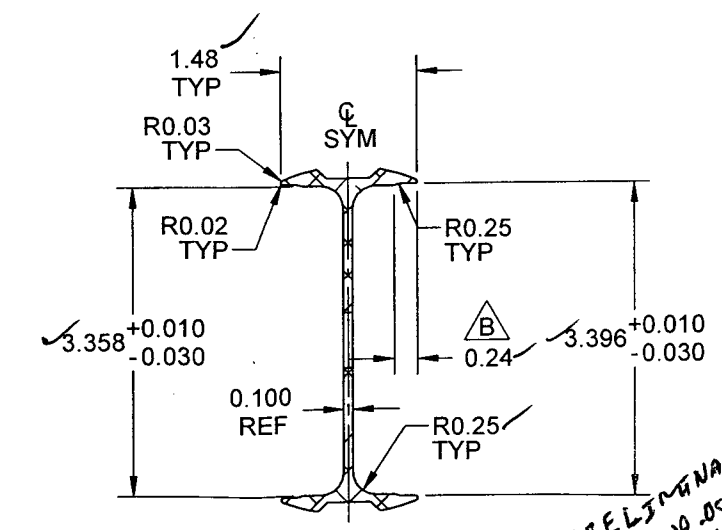
**SECTION E-E
& SECTION F-F** D5-2
SCALE 5X



SECTION G-G D4-2
SCALE 5X



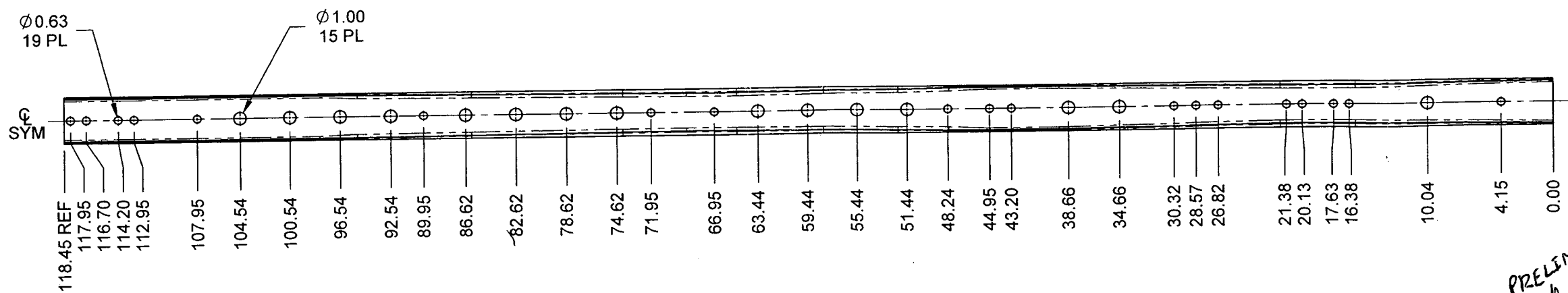
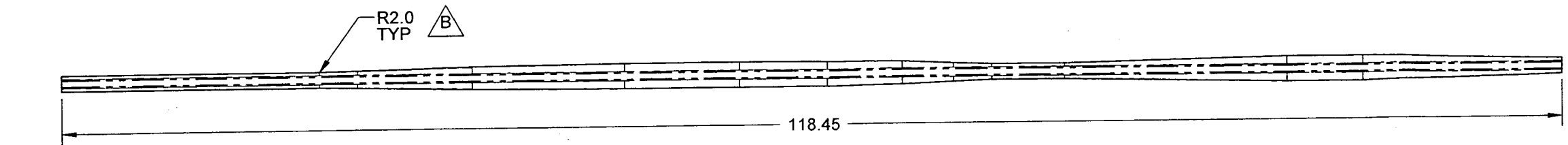
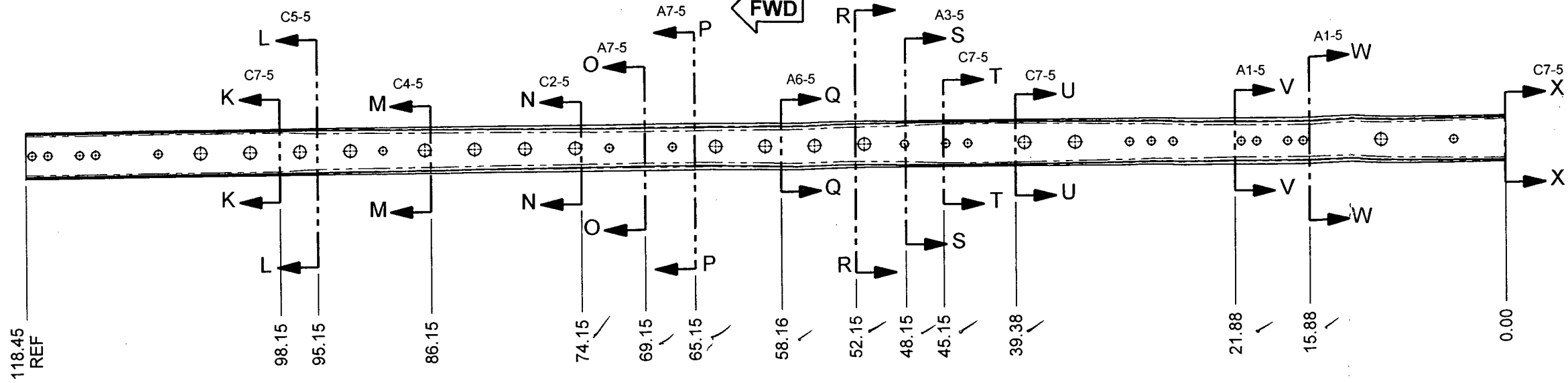
SECTION H-H D4-2
SCALE 5X



SECTION I-I D4-2
SCALE 5X

D3885-1 STANDARD WEB SECTION VIEWS

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 3 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
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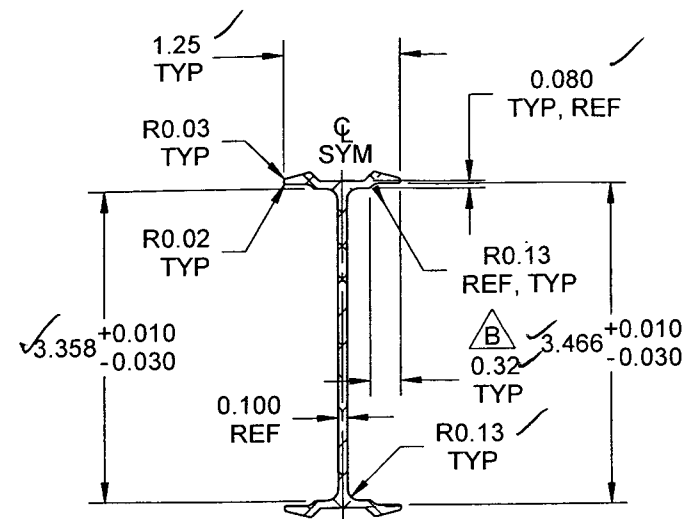
D3885-3 FLOAT WEB

PRELIMINARY
PA
09-05-05

D3885-3 NOTES:

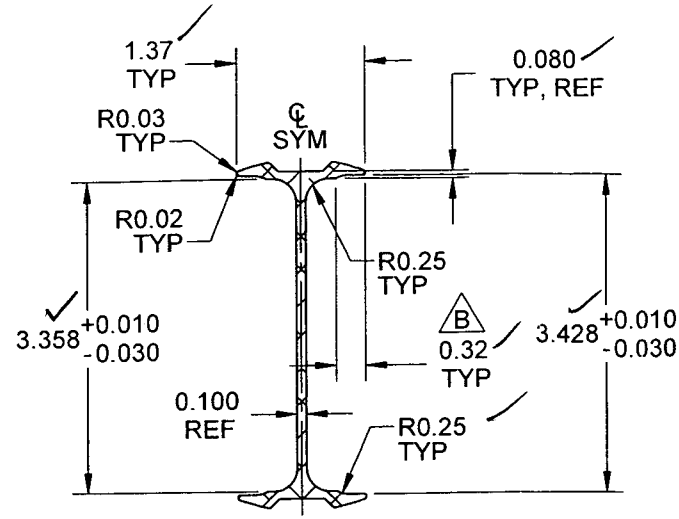
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 10.14 lbs

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

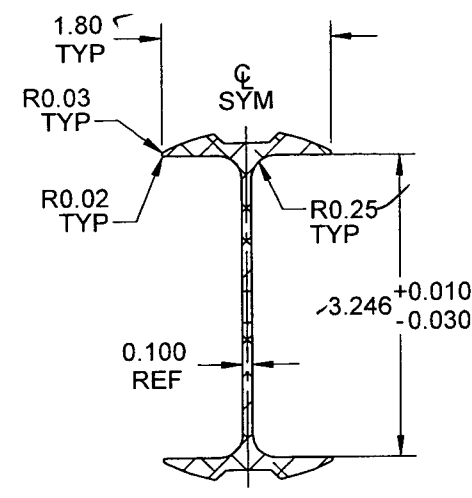


**SECTION K-K
& SECTION T-T
& SECTION U-U
& SECTION X-X**
SCALE 5X

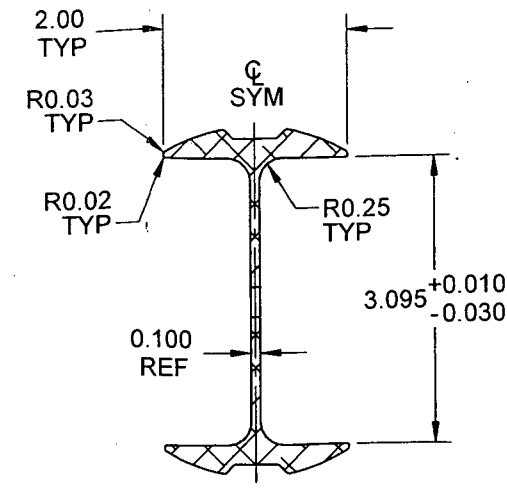
D7-4
D4-4
D3-4
D1-4



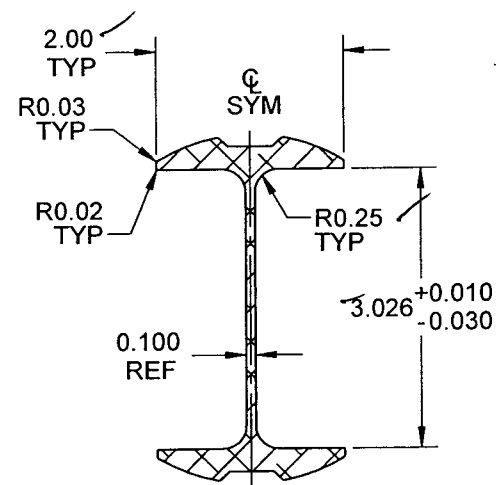
SECTION L-L D6-4
SCALE 5X



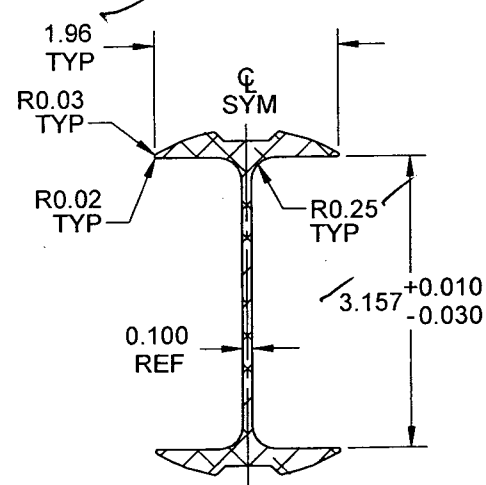
SECTION M-M D6-4
SCALE 5X



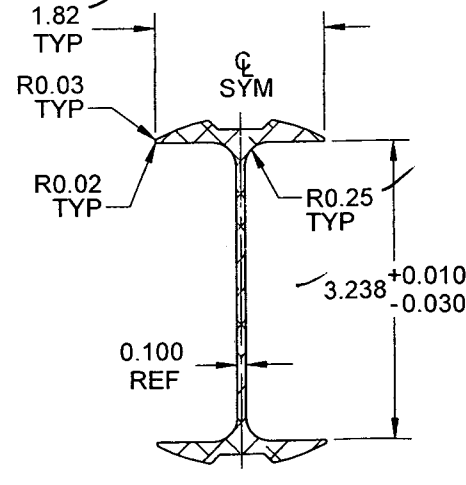
SECTION N-N D5-4
SCALE 5X



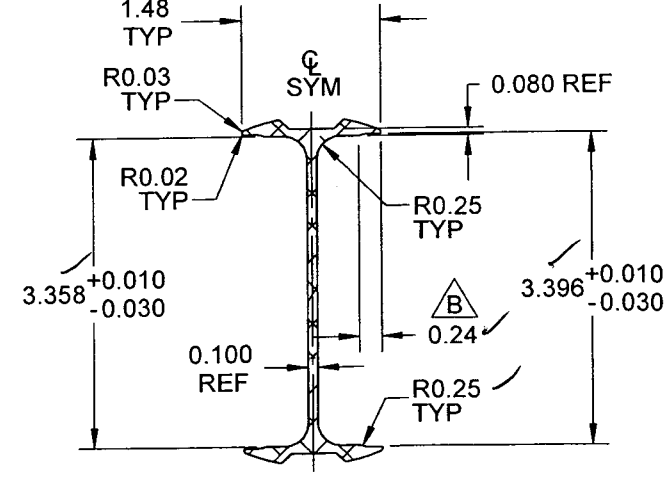
**SECTION O-O
& SECTION P-P** D5-4
SCALE 5X



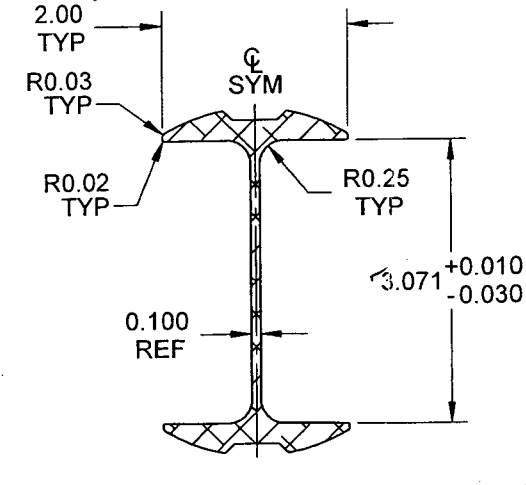
SECTION Q-Q D4-4
SCALE 5X



SECTION R-R D4-4
SCALE 5X



SECTION S-S D4-4
SCALE 5X



**SECTION V-V
& SECTION W-W** D3-4
D2-4
SCALE 5X

PRELIMINARY
R4
09.05.25

D3885-3 FLOAT WEB SECTION VIEWS

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO. D3885	REV. B SHEET 5 OF 5
MFG. APPR.	<i>[Signature]</i>	TITLE WEB	SCALE NTS
APPROVED	<i>[Signature]</i>	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DE APPR.	<i>[Signature]</i>		
DATE	09.06.30		



CERTIFICATE OF COMPLIANCE

George A. Wright & Son

DATE : MAY 22, 2009	C.OF C # 1546
CUSTOMER: DART AEROSPACE LTD.	PO # PO00008734 ITEM # 2
DESCRIPTION: FLOAT WEB	QTY: 2
DRAWING : D3885-3	REV. B SUB.
MATERIAL : SUPPLIED BY CUSTOMER	JOB# 76292
QUANTITY ACCEPTED: TWO	SUB-CONTRACT 1) 2)
QUANTITY REJECTED: NIL	SUPPLIER: 1) 2)

THE ITEM(S) LISTED ABOVE HAVE BEEN MANUFACTURED IN ACCORDANCE WITH YOUR
DRAWINGS, SPECIFICATIONS, AND PURCHASE ORDER

SPECIAL INSTRUCTIONS / COMMENTS:

1) THIS C.O.C. IS FOR ITEM # 2 ON THIS P.O.



John R. Hunt

JOHN HUNT
QUALITY CONTROL INSPECTOR

SHIP TO/EXPÉDIÉ À DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CANADA		SOLD TO/VENDU À DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CANADA		REMI SIG P.O TOR	
CUST ID/ID DU CLIENT 46024		ORDER DATE/DE LA COMM. 02/19/09		CUST PO/NOV* DE COMM DU CLIENT 8219	
BILL OF LADING NO. NO. DE CONNAISSANCEMENT 08390020		SHIP DATE DATE DE LIVRAISON 03/16/09		SHIP VIA EXPÉDÉ PAR 57392/TANDET DEDICATED	
ITEM NO D'ITEM		ORDER QUANTITY QTE COMMANDEE		UNIT UNITÉ	
MFG PART NUMBER N° DE PIÈCE DU MFG.		CUSTOMER PART NUMBER NUMÉRO DE PIÈCE DU CLIENT		ALLOY & TEMPER ALLIAGE & TREMPAGE	
FINISH DESCRIP DESC. DE LA FIN		FABRICATION DES DESC. DE FABR		SHIPPING TOL TOLERANCE D'É	
LENGTH LONGUEUR		CUTTING TOLERANCE TOLERANCE DE COUPE		MILL + 15% - 15	
1		175LB 108FT 10PC		DAA-6-1 D3882-1	
6061 T6		130" +3/16 " -0 "		MILL + 15% - 15	
THIS IS THE 1ST ORDER FOR THIS NEW DIE -		DIMENSIONS ARE WITHIN TOLERANCES. PLEASE		PLEASE ENSURE A 6	
DIMENSIONAL REPORT.				RECEIVED	
TOTAL WEIGHT;		SALES TAX;		(GST) 20.24	
NO RETURN MATERIALS WILL BE ACCEPTED FOR CREDIT WITHOUT PERMISSION AUCUN RETOUR DE MATÉRIEL NE SERA ACCEPTÉ POUR CRÉDIT SANS PERMISSION NO DISCOUNT ALLOWED ON TAXES CHARGED IL N'Y A PAS D'ESCOMPTE SUR LES TAXES		GST/TPS 872527965 GST/TVQ 1020914242		Visit us	

H:\FORMS\JP purchasing approved purchase REPORT Rev B

Production/Admin:
Date
Received/Costing
Initial

09/03/09
RTP 10559
CA

Location

Initials of receiver (if shipment OK) Level 12

Discrepancies	Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☒ Cr ☐
Release Note Attached: Yes ☒ No ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐
QOS Inspection: Yes ☒ No ☐
Work Order: Yes ☒ No ☐
N/A ☒ N/A ☐ N/A ☐

Date: 9/3/09
Supplier: SIGNATURE

Batch No: M111202
Part P/O: 8219



ACCT# 00046024

INVOICING COMPANY AND LOCATION
SIGNATURE ALUMINUM CANADA
500 EDWARD AVENUE
RICHMOND HIL ON L4C 4Y9

SHIPPING MANIFEST

MANIFEST DATE
03-16-09
MANIFEST NUMBER
656298
SALES ORDER NUMBER
44010REFER TO
THESE NUMBERS ON
ALL CORRESPONDENCETERMS / FREIGHT
O / PSHIP TO
DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON
K6A 1K7 CNSOLD TO / PURCHASER
DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON
K6A 1K7 CN

PHONE 613-632-5200

PHONE 613-632-5200

CREDIT REP
HAMBROOK, PAU
905-508-3250

SALES REP

LOCATION
RIHTRAILER NUMBER
57392SALESMAN
59358FIELD SALES REP
Kutter A
450-435-6551CUST SERVICE REP
Burton D
905-427-2227CUSTOMER ID
46024ORDER DATE
02/19/09CUSTOMER PO NUMBER
8219JOB
DIM. REPORTBILL OF LADING NUMBER
08390020

ITEM NO.	ORIGINAL ORDER QUANTITY	UNIT	PREVIOUS SHIPPED QUANTITY	MFG. PART NUMBER CUSTOMER PART NUMBER	ALLOY & TEMPER LENGTH CUTTING TOLERANCE	FINISH DESCRIPTION FABRICATION DESCRIPTION SHIPPING TOLERANCE	THIS SHIPMENT			UNIT	QUANTITY DUE
							NBR OF PKGS	GROSS POUNDS	NET QUANTITY		
01	175	LB	0	DAA-6-1	6061 /T6	MILL	1	165	152	LB	0
	108	FT	0	D3882-1	130"	CERTIFICATE OF COMP			97.50	FT	0
	10	PC	0		+3/16 "	(+015-015,0011-0008)			9	PC	0
				THIS IS THE 1ST ORDER FOR THIS NEW DIE - PLEASE ENSURE ALL DIMENSIONS ARE WITHIN TOLERANCES. PLEASE PROVIDE A 6-PART DIMENSIONAL REPORT.							
				LOT/TKT DETAIL:		44010010 / 206326	1	165	152		9 PC
							1	165	152	LB	
									97.50	FT	
									9	PC	
							TOTALS				

Transportation/Traffic damages and/or shortage claims are to be noted on the delivery copy of sellers shipping manifests and signed and dated below by customers authorized representatives.
No return materials will be accepted for credit without permission. The articles and/or services covered by this shipping manifest were produced in accordance with the fair labor standards act of 1938 as amended. Order accepted subject to the terms and conditions stated on the reverse side.

PAGE 1

EXTIMAN2 CUSTOMER ACKNOWLEDGEMENT OF GOODS DELIVERED AND CONDITION

DATE OF DELIVERY

DRIVER

CERTIFICATE OF COMPLIANCE

SIGNATURE ALUMINUM CANADA

500 EDWARD AVENUE
RICHMOND HILL, ON L4C 4Y9

Order Date	Order No.	Sales Order	Page
03/16/09	188632	44010	1
Cust PO	P/L No.	Lot	Date
8219	08390020	44010010	3/16/09

Sold To	Ship To
DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7	DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Item No.	Part No.	Item Description	Cust Part
1.000	DAA-6-1	130" MILL 6061 T6	D3882-1
Gross Weight	165 LBS		
Net Qty	152 LB	9 PC	97 FT 1 PKG
Specification	ASTM B221-08		Die Desc

Mechanical Tests:

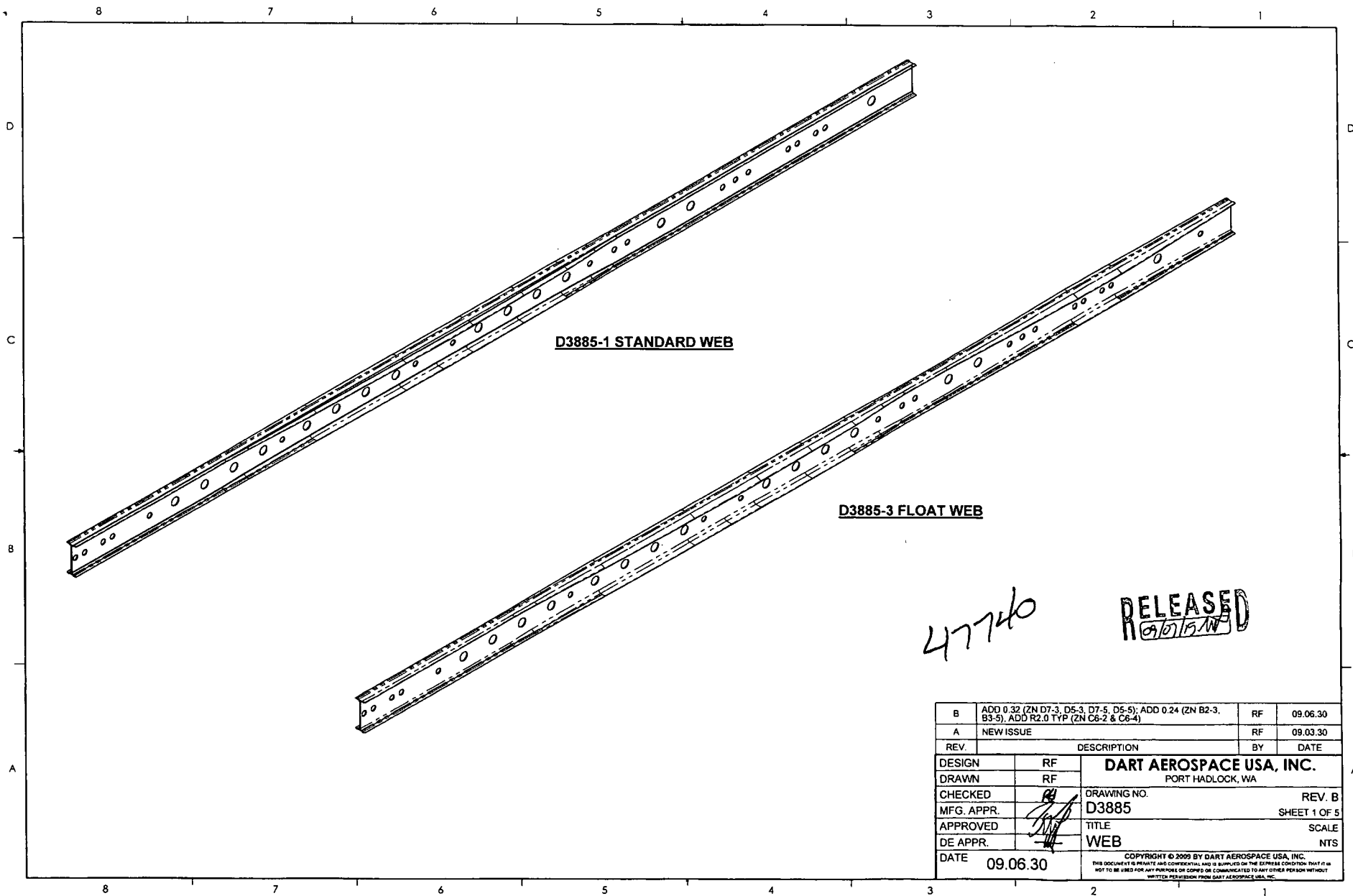
Test No.	Tensile MPA / KSI	Yield MPA / KSI	%Elongation	Conductivity	Bend/ Drift HREW
1	299.3 / 43.4	272.4 / 39.5	12.0	.0	92

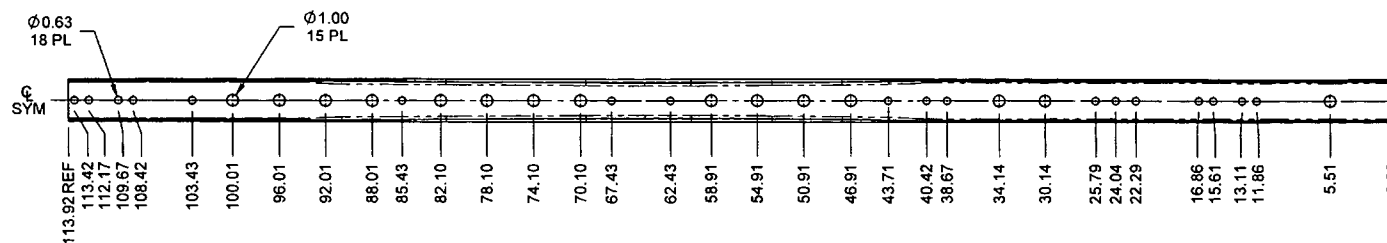
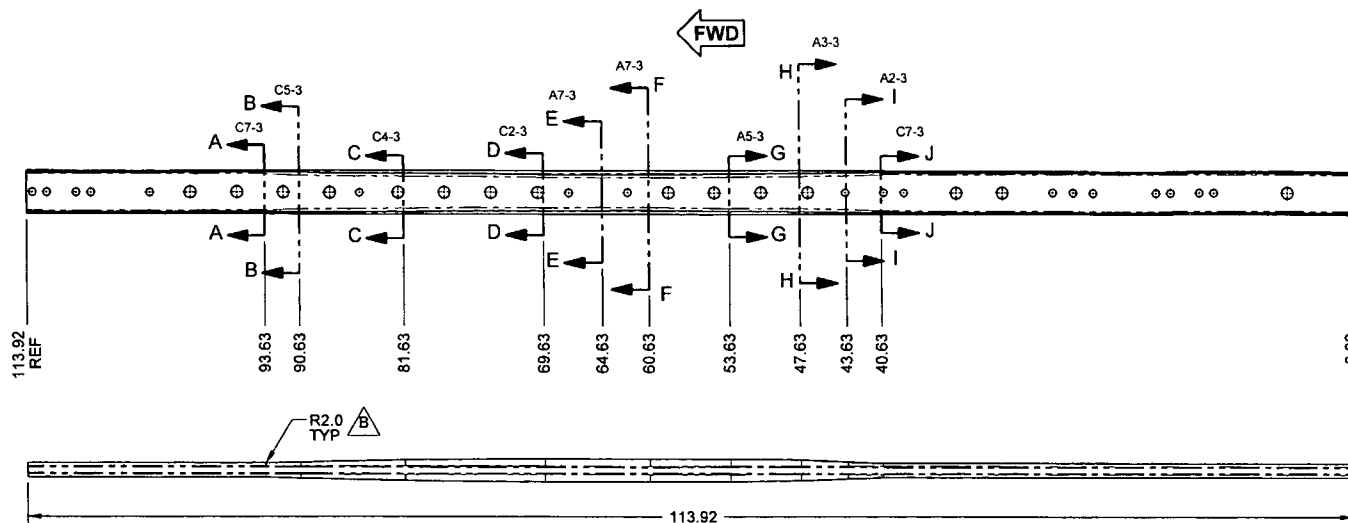
Chemical Analysis:

SI	FE	CU	MN	MG	CR	NI	ZN	GA	V	TI	ZR	OTHER
.62	.30	.27	.05	.86	.06	.007	.06	.000	.010	.02	.000	.00

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgment form. No other warranties are applicable.

D. VanBakel, QA Manager Signature Aluminum Canada Inc








D3885-1 STANDARD WEB

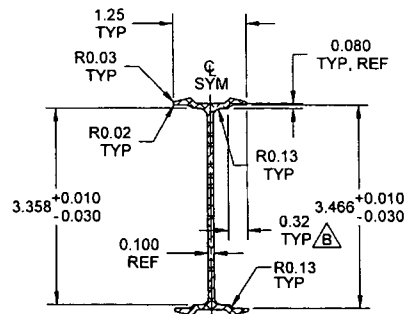
D3885-1 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

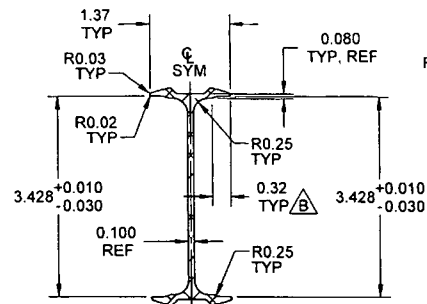
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.	
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09/07/15

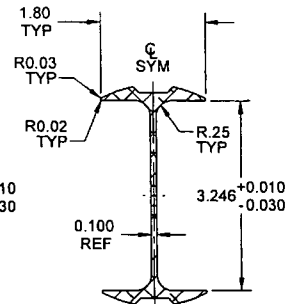
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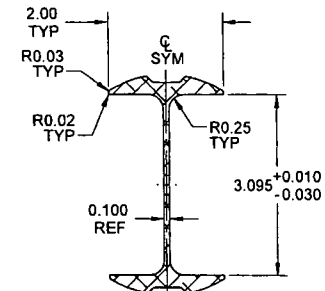
**SECTION A-A
& SECTION J-J** D6-2
D4-2
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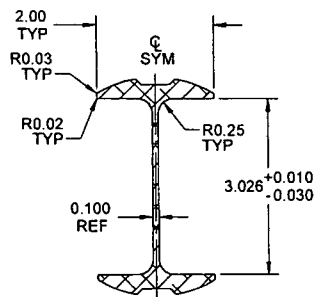
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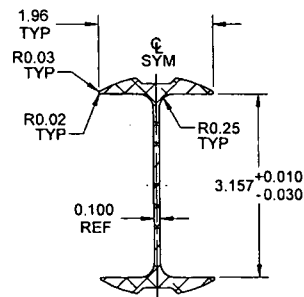
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SCALE 5X



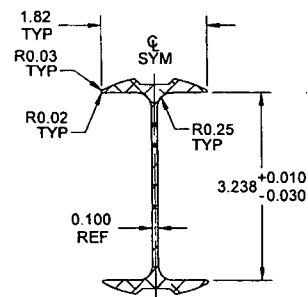
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SCALE 5X



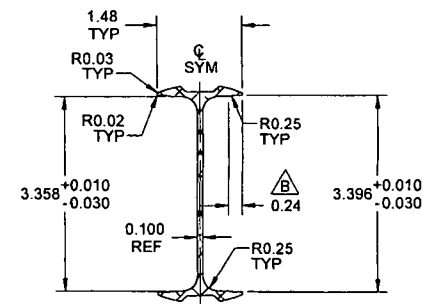
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& SECTION F-F** D5-2
SCALE 5X



SECTION G-G D4-2
SCALE 5X



SECTION H-H D4-2
SCALE 5X





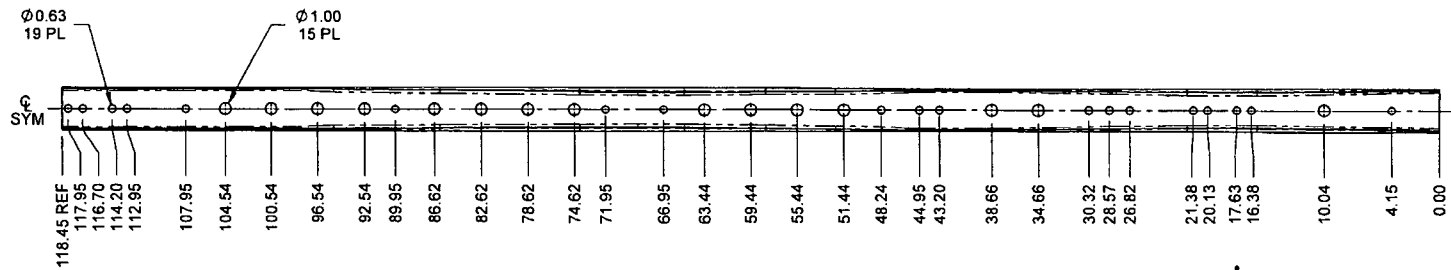
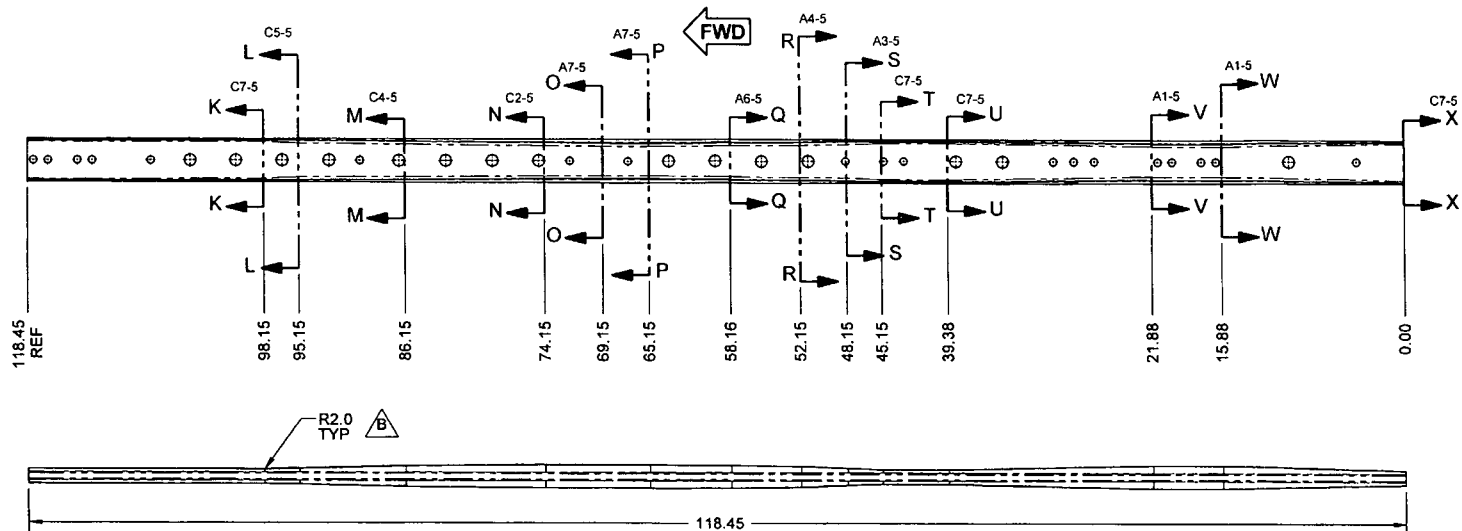
SECTION I-I D4-2
SCALE 5X

D3885-1 STANDARD WEB SECTION VIEWS

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DESIGN	RF	DART AEROSPACE USA, INC.	
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MFG. APPR.		D3885	SHEET 3 OF 5
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D3885-3 FLOAT WEB

D3885-3 NOTES:

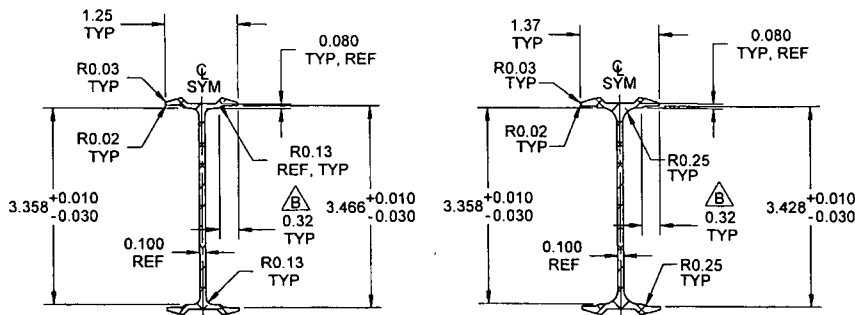
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 10.14 lbs

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
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MFG. APPR.		D3885	SHEET 4 OF 5
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09/07/15/16

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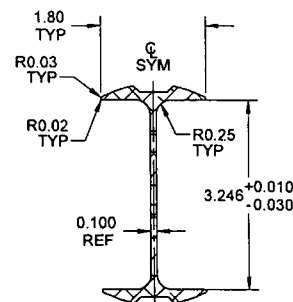
8 7 6 5 4 3 2 1



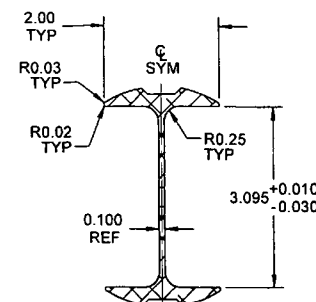
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& SECTION T-T
& SECTION U-U
& SECTION X-X**
SCALE 5X

D7-4
D4-4
D3-4
D1-4

SECTION L-L D6-4
SCALE 5X

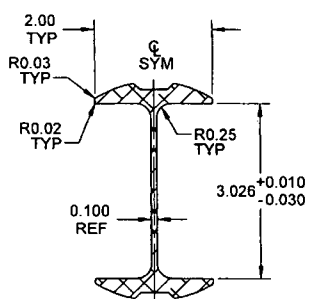


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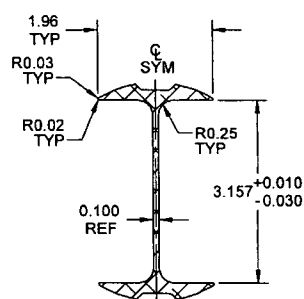


SECTION N-N D5-4
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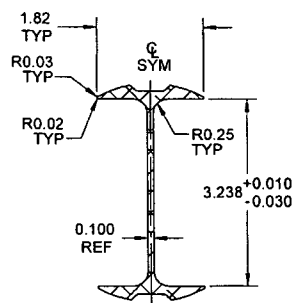
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8/15/14



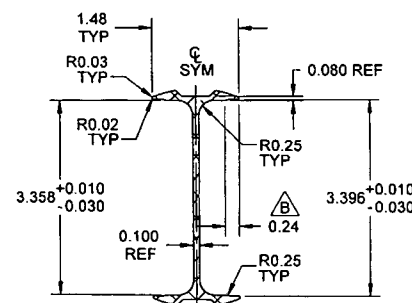
**SECTION O-O
& SECTION P-P** D5-4
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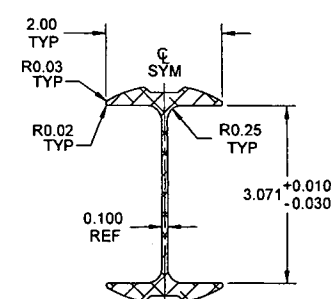
SECTION Q-Q D4-4
SCALE 5X



SECTION R-R D4-4
SCALE 5X




SECTION S-S D4-4
SCALE 5X



**SECTION V-V
& SECTION W-W** D3-4
D2-4
SCALE 5X

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D3885-3 FLOAT WEB SECTION VIEWS

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8 7 6 5 4 3 2 1